

STEEL STRAPPING HEAD

	CASA 16	CASA 19	CASA 25	CASA 32
Dimensions	Length 580mm			
	Width 700mm			
	Height 900mm			
Strap width	16 mm	19 mm	25 mm	32 mm
Strap thickness	0,60 - 1,00 mm	0,60 - 1,00 mm	0,70 - 1,20 mm	0,70 - 1,20 mm
Sealing	Notching: 3 double notches in the same sense. Open Linkers TIG welding (1-2 points)	Notching: 3 double notches in the same sense. Open Linkers TIG welding (1-2 points)	Notching: -3 double notches in the same sense. -4 double notches in the same sense. -3 double notches in the same sense +1 double notch in the opposite sense. Open Linkers TIG welding (1-2 points)	Notching: -3 double notches in the same sense. -4 double notches in the same sense. -3 double notches in the same sense +1 double notch in the opposite sense. - 4 Double notches in the same sense +1 double notch in the opposite sense. Open Linkers TIG welding (1-2-3-4 points)
Sealing resistance at different strap widths	With linkers: Between 45-80% of the breaking load of the strap (depending on the type of linker as well as the type of strap)			
	By notching: Between 70-85% of the breaking load of the strap (depending on the type of notching as well as the type of strap)			
	By TIG welding points: Between 75-85% of the breaking load of the strap (depending on the type of TIG welding points as well as the type of strap)			
Strap feeding/collection speed	2 m/s			
Tensioning force	7000 N – 16000 N	7000 N – 16000 N	7000 N – 18000 N	7000 N – 22000 N
Hydraulic pressure	100 bar.			
Working pressure	6 bar.			
Electro Valve pressure	24 V C C			
Strapping head weight	220 Kg		240 Kg	